WELCOME

THE SUPREME INDUSTRIES LTD MALANPUR- PLASTICS PIPE AND FITTING DIVISION



PLOT NO. K1, K2, K3, K4, K8 AND K9 VILLAGE GHIRONGI, MALANPUR INDUSTRIAL AREA, DISTRICT BHIND, MADHYA PRADESH



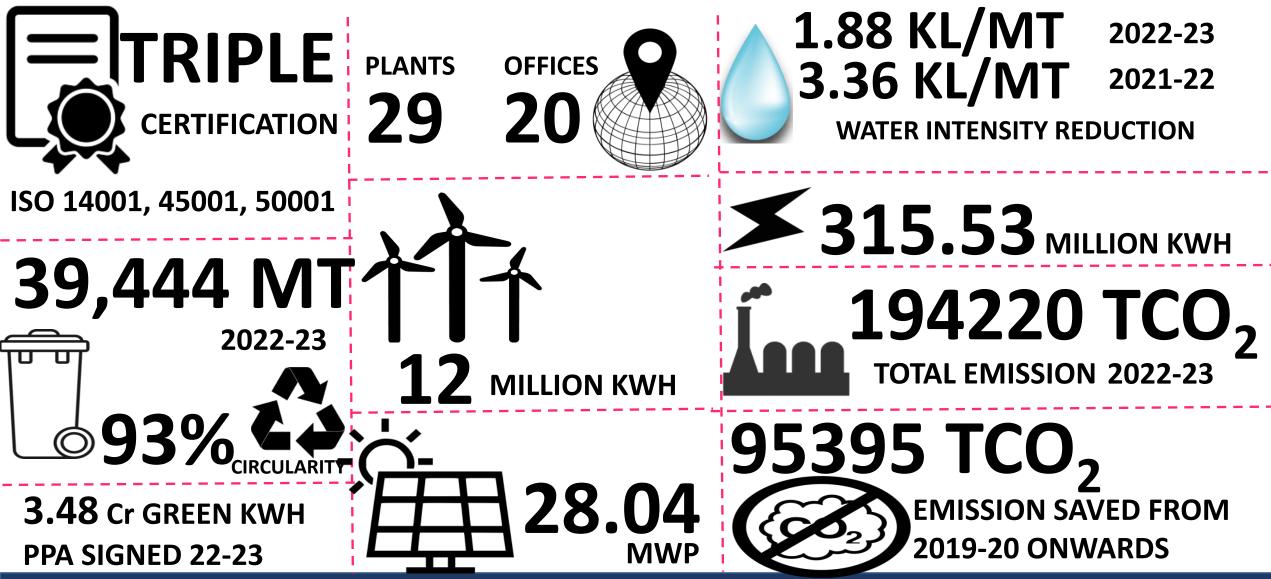
Presentation For CII 24th National Award For Excellence In Energy Management 2023 (General Sector)

Team Member

- 1) Mr. Vikas Shukla(Sr. Manager Maintenance)
- 2) Mr. Yogesh Gupta (Sr. Manager-Commercial, Corporate)

SUPREME'S KEY FIGURES AT A GLANCE





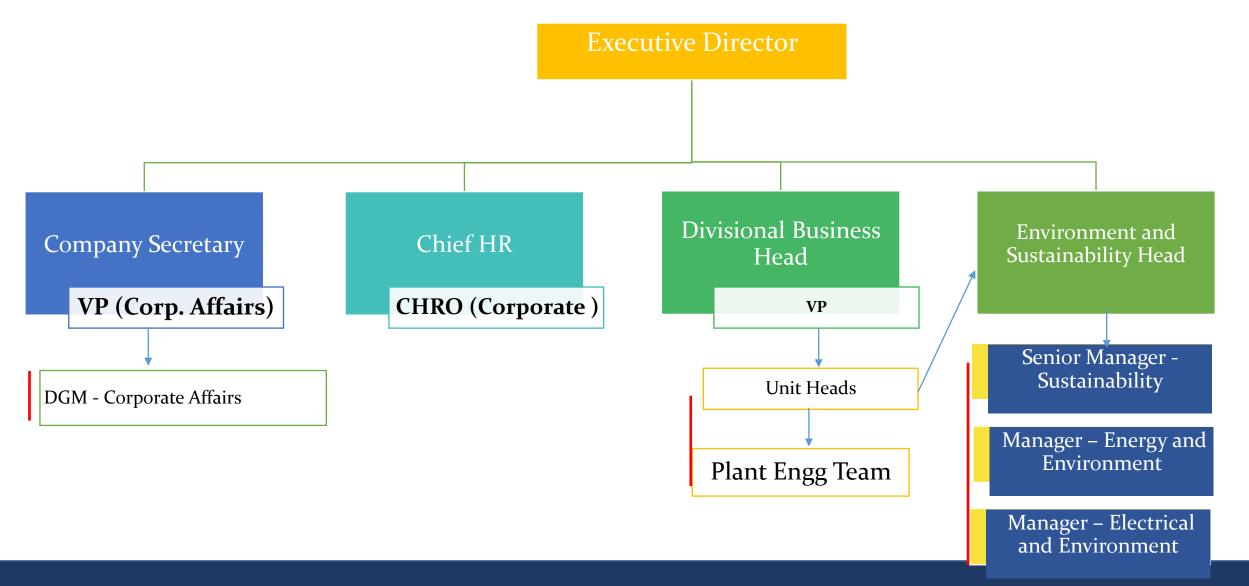
GROUP'S BUSINESS VERTICALS





SUSTAINABLITIY ORGANIZATION





SUPREME'S SUSTAINABILITY TREE



Absolute emission- 1,94,220 TCO2 Scope 1 : 13, 897 MTCO2 Scope 2 : 1,80,323 MTCO2

95,395 MTCO2 saved from 2019-20 onwards

Polymer Processed: 5,05,995 MT

OUTPUT

Emission Intensity : 381.37 TCO₂/MT

Electricity : 315.54 Million KWH Diesel: 888.22 KL Natural Gas : 920 ton[°] LPG : 6026 ton

Grid : 85.08% RE : 14.09% D.G : 0.83%

INPUT

Solar Size : 28.04 MWp Solar Power : 32.466 Million Kwh

Wind Power 12 Million kWH

RENEWABLE ENERGY FOOTPRINTS



FY	Wind Units	Solar Capex	Solar Third Party	Total Green Energy	DG Units	Discom Units
FY 2019-20	2.91%	1.83%	4.44%	9.18%	1.61%	89.21%
FY 2020-21	3.44%	1.67%	4·93 [%]	10.04% 个	1.15% 🗸	88.81% 🗸
FY 2021-22	3.85%	1.82%	6.70%	12.37% 个	1.02% V	86.61 % 🗸
FY 2022-23	3.80%	3.95%	6.34%	14.09% 个	0.83% 🗸	85.08% 🗸

Hosur Plant	Sriperumbudur Plant
84% Green Units	78% Green Units
46.06 Lakhs Total Units	92.72 Lakhs Total Units
38.69 Lakhs Green Units	72.15 Lakhs Green Units

OUR GREEN PRODUCTS



- ➢ INSU Sound XLO
- ➢ INSU Sound BN
- ➢ INSU Sound B CAP
- ≻ INSU BXL
- ➢ INSU Tape
- INSU flex Hose & Sheet
- INSU Reflector
- INSU Shield
- INSU Shield Tubing
- > INSU MELA foam









Sustainability Way Forward



- Out of 29 plants, 26 plants RE Equipped, working for balance 2+1 plants RE-Presence. (1 Plant of Parvati Agro Plast, Sangli MOU Signed for acquisition on 24th Aug-23)
- Solar Capex (As On Date) -78 Cr
 (+) Budgeted Solar Capex FY 23-24 -56 Cr
 Total Group Solar Capex- 134 Cr
- 10 Plants ISO 50001:2018 Certified, 5 Plants in process of certification.
- Supreme Rank at 152 by NSE Market Capitilization on 31st Mar-23, working on SEBI newly release BRSR Core applicability.



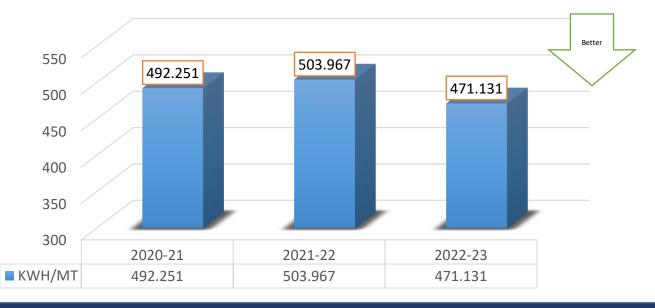
MALANPUR- SPECIFIC ENERGY CONSUMPTION

THE SUPREME IND. LTD MALANPUR PERFORMANCE						
FY	UNIT CONSUMPTION IN KWH	PRODUCTION IN MT KWH/N				
2020-21	2,38,29,777	48,410	492.251			
2021-22	2,36,67,120	46,962	503.967			
2022-23	2,84,69,657	60,428	471.131			



- 3) PVC PIPE PLANT
- 4) CPVC PIPE PLANT

KWH/MT

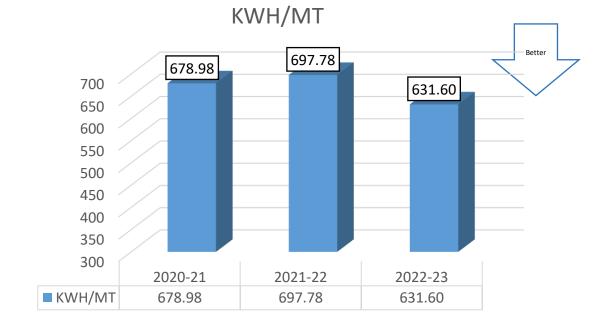


THE SUPREME IND. LTD MALANPUR PERFORMANCE					
SAVING KWH/MT IN FY-	46.91	KWH/MT			
2022-23 FROM LAST FY					
2021-22					
Unit saving in FY-2022-23	28,09,474	KWH			
FROM LAST FY 2021-22					
% OF IMPROVEMENT	9.9	%			

MALANPUR- SPECIFIC ENERGY CONSUMPTION (SECTION WISE)



	PVC FITTING PLANT						
FY	JNIT CONSUMPTION IN PRODUCTION IN KWH/MT						
	KWH	MT					
2020-21	77,87,073	11,469	678.98				
2021-22	65,65,525	9,409	697.78				
2022-23	77,03,479	12,197	631.60				



	CPVC FITTING PLANT							
FY		UNIT CONSUMPTION IN	INIT CONSUMPTION IN PRODUCTION IN KWF					
		KWH	MT					
2020-	21	22,87,670	2,146	1,065.82				
2021-	22	30,31,080	2,905	1,043.48				
2022-	23	31,99,001	3,378	947.12				

KWH/MT



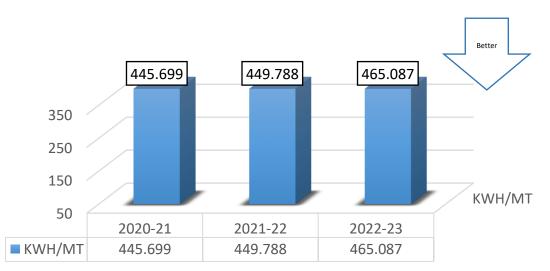
MALANPUR- SPECIFIC ENERGY CONSUMPTION (SECTION WISE)



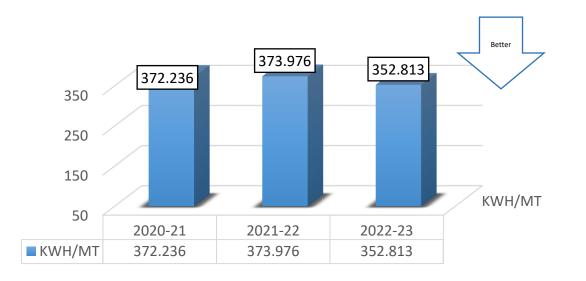
PVC PIPE PLANT					
FY	UNIT CONSUMPTION IN KWH	PRODUCTION IN MT	кwн/мт		
2020-21	1,09,34,072	29,374	372.24		
2021-22	1,03,07,792	27,563	373.98		
2022-23	1,30,09,330	36,873	352.81		

CPVC PIPE PLANT					
FY UNIT CONSUMPTION IN KWH PRODUCTION IN M		PRODUCTION IN MT	кwн/мт		
2020-21	22,99,792	5,160	445.70		
2021-22	29,96,149	6,661	449.79		
2022-23	34,62,357	7,445	465.09		

KWH/MT



KWH/MT

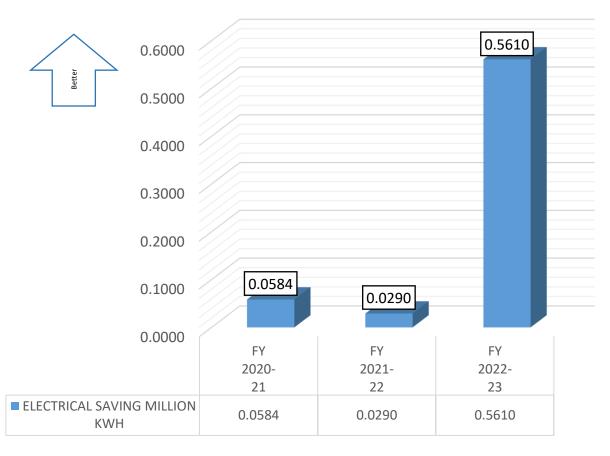


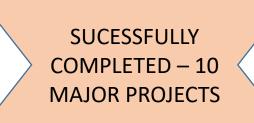
MALANPUR- ENERGY SAVING PROJECT (2020-23)



	Energy Saving Project Last Three Years							
Year	No Of Energy Saving Projects		Electrical Saving Million Kwh	Total Saving(INR Millions)	Payback Period In Months			
FY 2020- 21	4	0.288	0.0584	0.176	20			
FY 2021- 22	2	0.228	0.0290	0.206	13			
FY 2022- 23	4	2.011	0.5610	1.614	15			

ELECTRICAL SAVING MILLION KWH





MALANPUR- ENCON SAVING PROJECT (2022-23)



	Energy Saving Project Fy-2022-23							
Sr. No.	Project Description	Investments INR Million	Electrical Saving Million KWH	Thermal Saving Million Kcal	Total Saving INR Million	Pay Back Period In Months		
	Atlas Copco Screw Vacuum Pump Model GHS585VSD+X2nos. , As a replacement of 14 Nos. of Speck Pumps on 14 Extrusion lines	1.75	0.138	0	1.014	21		
	Compressor fitting and pipe plant GA45 & GA75-02 pressure reduce 5.8BAR TO 5.4 BAR without hamper production and save energy	0	0.082	0	0.601	0		
	Utility Energy Consumption high, because 2x222TR chiller run in winter season. So we provided bypass line for process water direct cooled by colling tower and we save 3512 unit per day	0.175	0.337	0	2.478	1		
	10 NOS LED LIGHT FITTED IN PLACE OF 250W MH LIGHT IN PIPE & IMM PLANT	0.086	0.004	0	0.031	33		
	Total	2.011	0.561	0	1.614	15		

MALANPUR- ENCON SAVING PROJECT (2021-22)



	ENERGY SAVING PROJECT FY-2021-22							
Sr. No.	Project Description	Investments INR Million	Electrical Saving Million Kwh	Total Saving INR Million	Pay Back Period In Months			
1	30KW MOTOR RUN WITH STAR DELTA STARTER AND POWER CONSUMPTION NOT CONTROL AS PER REQUIREMENTNEW ,SO 30 KW VFD DANFOSS MAKE FITTED ON IMM PROCESS WATER PUMP AND CONTROL MOTOR SPEED AS PER REQUIREMNT	0.109	0.023	0.161	8			
2	15 NOS LED LIGHT FITTED IN PLACE OF 250W MH LIGHT IN PIPE & IMM PLANT	0.119	0.006	0.045	32			
	Total	0.228	0.029	0.206	13			

MALANPUR- ENCON SAVING PROJECT (2020-21)



	ENERGY SAVING PROJECT FY-2020-21							
Sr. No.	Project description	INVESTMENTS INR MILLION	ELECTRICAL SAVING MILLION KWH	TOTAL SAVING INR MILLION	PAY BACK PERIOD IN MONTHS			
1	26 NOS LED LIGHT FITTED IN PLACE OF 250W MH LIGHT IN IMM PLANT	0.159	0.006	0.042	46			
2	In Winter Season Atmospheric Temp Is Low So We Shut Down Our One Cooling Tower 11KW IN IMM Plant	0.000	0.019	0.134	0			
3	11kw Motor Run With Star Delta Starter And Power Consumption Not Control As Per Requirement new ,So 11 Kw Vfd Danfoss Make Fitted On Imm Process Water Pump And Control Motor Speed As Per Requirement	0.061	0.009	0.066	11			
4	30kw Motor Run With Star Delta Starter And Power Consumption Not Control As Per Requirement new ,So 30 Kw Vfd Delta Make Fitted On Imm Process Water Pump And Control Motor Speed As Per Requirement	0.069	0.024	0.170	5			
	Total	0.288	0.058	0.176				

OVERVIEW ACTION TAKEN FOR ENERGY SAVINGS



Action Taken For Energy Saving	Remarks
Compressor set pressure as per process requirement	Compressor Pressure Optimization from 5.8bar to 5.4bar
Air leakages monitoring system	Continual process
Encourage use of hand blower instead of compressor	Discipline
Cooling Tower Fan Controller	Temperature Controller reduced CT Fan Operation
Seasonal utilization of chillers to optimize energy consumption	In winter operate plant from cooling tower
Segregation of high pressure compressor requirement and low air pressure requirement	Fix o ring compressor start pressure @6.2 then use separate small compressor Gx7
Moulding pump 30 kw throttled valve opened fully	Done on 20th January 2022

ENERGY SAVING KAIZEN -1



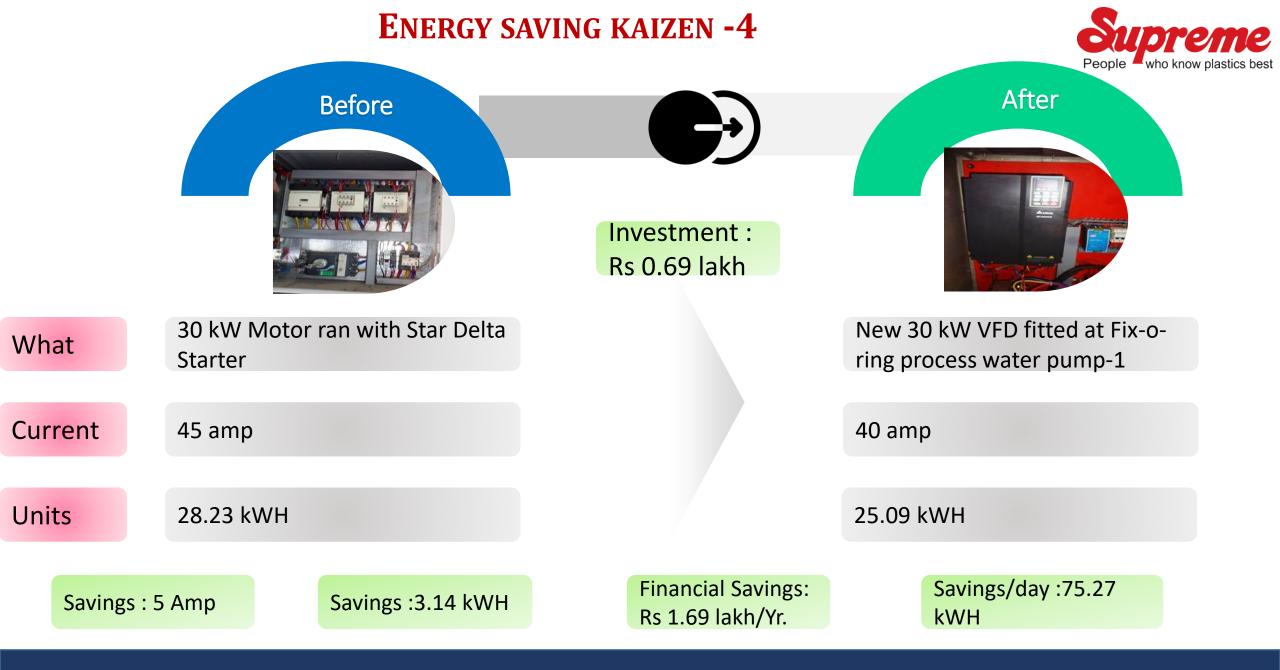
	<section-header></section-header>	Investment : Rs 17.5 lakhs	People who know plastics bes
What	De- Centralized 14 no. of barrel vacuum of extruders		Replaced with Centralized Vacuum Pump System
Connected Load	30kW	Financial Savings: Rs 10.23 lakhs/Yr.	15 kW
Units/Year	178152 kWH	NS 10.25 Idkiis/ II.	32400 kWH
Cost	Rs 12,50,631		Rs 2,27,447

ENERGY SAVING KAIZEN -2



	Before	Investment : Rs 4.42 lakhs	People who know plastics b
What	Old 250wMH light installed (41 no.) replacement		41 no. of 100w LED light installed
Power	(250w x 8 hrs.)/1000 = 2 kWh/day	Financial Savings: Rs 0.82 lakhs/Yr.	(100w x 8 hrs.)/1000 = 0.8 kWh/day
Savings	Nil	N3 0.02 Idkiis/ II.	1.2 kWh/day
Lux Level	Low		High

ENERGY SAVING KAIZEN -3					eme		
	Befor	e	Investr Rs 0.61				now plastics best
What	11 kW Motor ru	n with Star Delta Starter			New 12 Pump-	1 kW VFD fitted at CPVC Pipe Process	s Water
Current	22 amp				16.5 ar	np	
Units	9.76 kWH				8.54 kV	VH	
Savings : 3.5	Amp	Savings :1.22 kWH		Financial Savings: Rs 0.66 lakh/Yr.		Savings/day :29.29 kWH	
The Supreme In	dustries Limite	ed – Malanpur – Plastic	cs Pipe And	D FITTING DIVISION		:	19





Supreme	(Plastic Piping & Fitting Division)						TSIL/IMS/MR/F08
KAIZEN NO		KAIZEN - IMPLEMENTATION		-		DATE-01.12.2016	
LOCA	rion	OBJECTIVE		TEAM	Mr. Virendra Yadav	Mr. Vinod Prajati	IMPLEMENTED DATE
		GA75 02 nos p	A45- 3nos and pressure reduce Bar	MEMBER	Mr. Naresh Verma	Mr. Rakesh Sharma	01.04.2022
Before					After		
PROBLEM- Comp Cost Involved/ F	ressed air press	bar Mo sure high	ar ar ar		Reg 1		ar ar ar 5.6 Dar
	neroccor proces	ire reduce and car	da a	the la Evanaa			
45KW 03 nos cor saving units=0.4			it save=0.81lac un		23 & 75KW 02 no	s compressute	pressure reduse and
					Inventory	Startup	Deffective
saving units=0.44	Blac Delays	Total un	it save=0.81lac un	nits			

ENERGY SAVINGS PLAN FOR FY 23-24



	Plan Energy Sav	ving Project F	y-2023-24			
Sr. No.	Project Description	Investment s Inr Million	Electrical Saving Million Kwh	Thermal Saving Million Kcal	Total Saving Inr Million	Pay Back Period In Months
1	Modification Process Water Line PVC Fitting Plant By Separate Fix O Ring Plant Process Water Line Supply And Replace 30kw Process Pump By 11kw Process Pump.	0.67	0.166	0	1.232	7
2	30kw Vfd For Process Pump-1 Pipe Plant, Motor Run With Star Delta Starter And Power Consumption Not Control As Per Requirement new ,So 30 Kw Vfd Danfoss Make Fitted On Pipe Plant Process Water Pump And Control Motor Speed As Per Requirement	0.13	0.026	0	0.190	9
3	45kw Vfd For Process Pump-2 Imm Plant, Motor Run With Star Delta Starter And Power Consumption Not Control As Per Requirement new ,So 45 Kw Vfd Danfoss Make Fitted On Imm Process Water Pump And Control Motor Speed As Per Requirement	0.20	0.051	0	0.379	6
4	18.5kw Vfd For Mixer Pump-1 Pipe Plant, Motor Run With Star Delta Starter And Power Consumption Not Control As Per Requirement new ,So 18.5 Kw Vfd Danfoss Make Fitted On Pipe Plant Process Water Pump And Control Motor Speed As Per Requirement	0.11	0.013	0	0.100	13
5	11.0kw Vfd For Fcs Plant Process Pump-1&2; Motor Run With Star Delta Starter And Power Consumption Not Control As Per Requirement new ,So 11 Kw Vfd Danfoss Make Fitted On Fcs Plant Process Water Pump And Control Motor Speed As Per Requirement	0.15	0.020	0	0.147	12
6	5.5kw Vfd For Palletizer Plant Process Pump-1&2; Motor Run With Star Delta Starter And Power Consumption Not Control As Per Requirement new ,So 5.5 Kw 02 Nos Vfd Danfoss Make Fitted On Palletizer Process Water Pump And Control Motor Speed As Per Requirement	0.06	0.008	0	0.060	12
7	Led Light Fitted In Place Of 250w Mh Light In Pipe & Imm Plant Quty-20	0.13	0.008	0	0.060	27
	Total	1.456	0.293	0.000	2.168	8

INSIGHTS : RE – MALANPUR PVC



SOLAR PHOTOVOLTAIC CELLS MODULES DETAILS



Rated Power	TRINA 310 Wp	TRINA 325 Wp				
No. of Cells	72					
Type of Cell	Monocrystalline					
Description	TRINA Dual Glass Frame Less Module	TRINA PD 14 Module with Frame				
No. of Module	2960	160				
Capacity	917.6 kWp	52 kWp				
Module Dimension	1978 x 992mm	1960 x 992mm				
Module Thickness	6 mm	40 mm				

GAINS ACHIEVED : RE – MALANPUR PVC





Approx. 73 lakhs (12 lakhs onsite generation) Green kWh consumed (approx. 26% of total requirement)





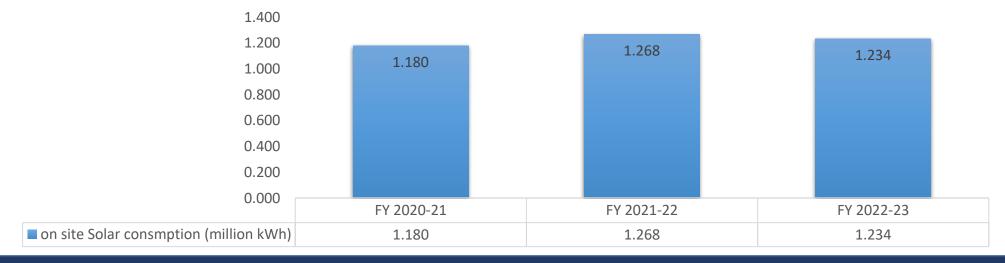






		Onsite Generation		
Year	Technology (Solar/Wind/Biomass Etc.)	Installed Capacity (MW)	On Site Solar Consumption (Million Kwh)	% Of Overall Electrical Energy Consumption
FY 2020-21	SOLAR	0.81	1.180	5.0
FY 2021-22	SOLAR	0.81	1.268	5.4
FY 2022-23	SOLAR	0.81	1.234	4.3

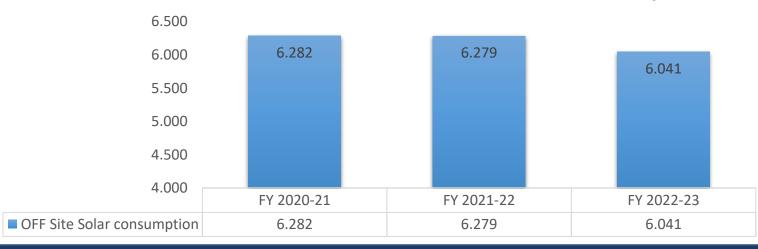
ON SITE SOLAR CONSUMPTION (million kWh)





		OFFSITE GENERAT	ΓΙΟΝ	
Year	Technology (Solar/Wind/Biomass Etc.)	Installed Capacity (MW)	Consumption (Million Kwh)	% Of Overall Electrical Energy Consumption
FY 2020-21	SOLAR	3.63	6.282	26.4
FY 2021-22	SOLAR	3.63	6.279	26.5
FY 2022-23	SOLAR	3.63	6.041	21.2

OFF Site Solar consumption(million KWH)



INNOVATION & IT PROJECTS MALANPUR PVC



<u>Innovative Project – 1</u>

 Installation of online energy monitoring system for different units of plant and configuration with PLC for Demand control

Problem identified:

- ✤ Difficulty to get real time power consumption with accuracy.
- Difficulty to get day power consumption trend.
- Difficulty to power consumption optimization to control demand.
- ✤ Difficult to manage power demand for our both transformers.

<u>Benefit</u>

- ✤ Accurate data with real time and human error zero
- Monitor daily power consumption trend and easy to analysis data for power consumption control.
- Control energy significant area power with better utilization
- ***** Control maximum demand and auto stop noncritical load by PLC control.
- ✤ Utility system monitoring and alarm facility for control wastage.



Implementation: - Real time monitoring and analysis energy monitoring system

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> HT Yard > 33 KV INCOMER			Realtime - last day Supreme@hisgroup. Customar	ⁱⁿ :		50-112-0510-07-07-503704		🕐 Realtime - last day	Supreme@hisgroup.in
	53 00 0000 020 000 000 000 000 000 00 0000 020 000 000 000 000 000 00 0000 020 000 000 000 000 000 00 0000 00	Voltage			Machines Machine Name ↑ CPVC UTILITY DG PANEL FITTING PLANT 1 FITTING PLANT 2 FITTING PLANT 3	Meters Type Energy Meters Energy Meters Energy Meters Energy Meter Energy Meter	İ	1642	kW
Reactive Power		4321 4321 4321 4320 1320 1420 1500 1400 1500 1400 1500 1200 1000	60.00 02.00 64.00 00.00 %	2 C2	FITTING UTILITY HT Vard PIPE PLANT 1 PIPE PLANT 2	Energy Meters Energy Meters Energy Meters Energy Meters Energy Meters Items per page: <u>14</u> • 1 - 14 of 14 <		17ANSFORMER - 2	kW
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			🗘 Daalulaan Jaat daw 🕢 Supreme@hisgroup.	ún .					supreme@hisgroup.in
Active Power Total	Reactive Power Total	Apparent Power Total	Realtime - last day e supremethingroup customer		> HT Yard > 33 KV INCOMER > 33 KV INCOMER	MD ALARM		() Realtime - last day	Supreme@hisgroup in Customer : ♀ ☴ Ⅲ ∷
Active Power Total	Reactive Power Total	Apparent Power Total	Maximum Demand				Type Severity Second Time Apparent Major power is	Realtime - last day Status Active Unacknowledged 3668.08	< ×
Active Power Total		Apparent Power Total	Maximum Demand		MD SET VALUE 4000 second_slam 4400	Originator Originator	Time Apparent Major	Status #APPARENT_POWER_TOTAL	
Active Power Total 4300 KW Power Factor Total	672 kvar	Apparent Power Total 4352 KVA Voltage L-N Avg	Maximum Demand 4540 KV/		MD SET VALUE 4000 second_slam 4400	Originator Originator	Time Apparent Major power is 4000	Status #APPARENT_POWER_TOTAL	

Innovation project-2



• **GHG emission is reduced 34.86TCo2/year by best operation practices**. 1) We start use CNG vehicle for material transport in place of diesel vehicle in FY-2022-23 and reduce 8.38Tco2 in atmosphere/year and our target to increase 2 times of CNG vehicle in FY-2023-24

FY 2022-2023	
RUNNING KM	105190 KM
DIESEL TRUCK EMISSION TCO2	55.540 TCO2
CNG TRUCK EMISSION TCO2	47.160 TCO2
EMISSION AVOID	8.380 TCO2

2) Change packing standard and reduce poly bags and carton box, before 9 pieces packed in one box and box have a space then we check and packed 14 pieces in same box and reduce poly bag size. Change in material packing save carbon emission= 26.48 TON CO2 in atmosphere/year and 9.61lac INR save per year.

EXISTING PACKING



NEW PACKING



GHG PROFILE MALANPUR PVC – FY 2022-23





ENERGY POLICY

IMS CERTIFICATION ISO 9001:2015, ISO 14001:2015 & ISO 45001:2018



People who know plastics best

THE SUPREME INDUSTRIES LIMITED (Supreme) IS COMMITTED AND PLEDGED TO CONSERVE ENERGY JUDICIOUSLY IN ALL ITS PROCESSES, PRODUCTS AND SERVICES ACROSS THE ORGANIZATION. WE SHALL ENDEAVOUR TO TRANSFORM ENERGY CONSERVATION INTO A STRATEGIC BUSINESS GOAL FULLY ALIGNING WITH THE TECHNOLOGICAL ADVANCEMENTS BY IMPROVING THE SKILLS AND KNOWLEDGE OF OUR EMPLOYEES. THE OBJECTIVES TO ACHIEVE THE ENERGY SAVING ARE AS FOLLOWS

ENERGY POLICY

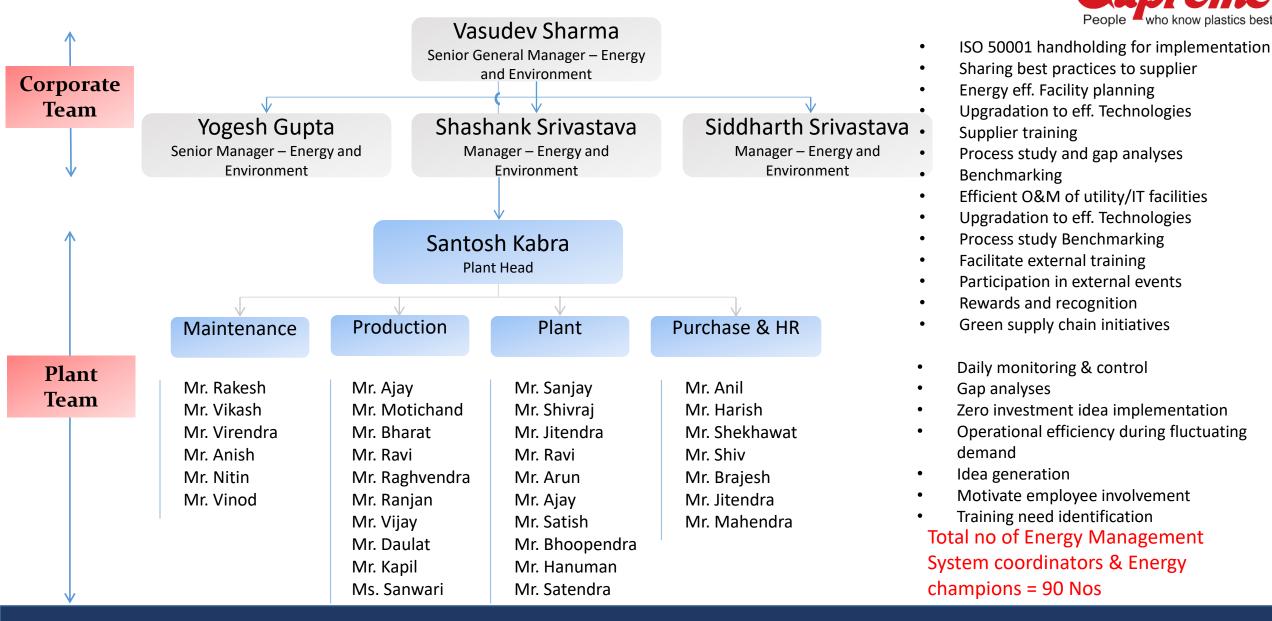
- > To reduce specific energy consumption in all our operations & activities by improving energy efficiency.
- > Adopting best energy efficient technology equipment's available in the Global Market
- > Committed to fulfill 35-40% of the electricity demand through renewable sources by 2025.
- Committed to reduce the Carbon footprint GHG emission by 5% year on year basis upto 2025.
- > To provide a framework EnMS Certification 50001 an focused documented approach for setting and reviewing objectives and Energy Targets.
- > To improve Energy Performance and Energy Management system through Continual monitoring
- > To encourage the supply chain partners for adopting sustainable sourcing of materials with low embodied energy
- > Energy conservation awareness program throughout the organization to ensure participation of all employees.
- > Designing of new establishment & renovated facilities in line with better energy performance .
- > To Commit & satisfy applicable legal requirements and other requirements related to energy efficiency, energy use and energy consumption
- > To Commit & ensure availability of information and necessary resources to achieve objectives and energy targets.

S. J. TAPARI (EXECUTIVE DIRECTOR)

	THE SUPREME INDUSTRIES LIMITED (PLASTIC PIPES & FITTING DIVISION)
R	K1 TO K4, K8, K9 GHIRONGH, INDUSTRIAL AREA, MALANPUR, DISTRICT BHIND – 477 116, MADHYA PRADESH, INDIA.
catic	Bureau Venitas Certification Holding SAS – UK Branch certifies that the Management System of the above Organisation has been audited and found to be in accordance with the requirements of the Management System Standards detailed below. Standards
ertifi	ISO 9001:2015, ISO 14001:2015 & ISO 45001:2018
U	Scope of certification
Bureau Veritas Certification	MANUFACTURING OF PLASTIC PIPES AND PIPE FITTINGS
Bureau	Original cycle start date for ISO 9001 & ISO 140011 25 August 2012. Cingual cycle start date for ISO 450011 2000 2000. Cingual cycle start date for ISO 450011 2000 2000. Cingual cycle start date for ISO 450011 2000. Cingual cycle start date for ISO 45000. Cingual cycle start date for ISO 45000. <td< th=""></td<>
	Local office Bureau Vertes (Inder Proces Limited (Certification Business)
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ENERGY AND ENVIRONMENT TEAM



<u>ENVIRONMENTAL DAY</u>, on this occasion we have planned to plant 300 nos. trees within our factory premises and surrounding area.

alanpur – Plastics Pipe And Fitting Division

विश्व प्रसंवरण दिवर 5 सून हाय से हाय मिलाओ

विकल पत्र इ. वंजर धरती की बस यही पुकार, बोक्स है। पैंड लगाकर करो इसका श्रमार, इससे बनेगा । महान क

Session & Operational Training Conducted for fire fighting equipment

Sec. 8

